

# HP Thermal Inkjet 2.5 Industrial Cartridges Proven Most Cost-effective Choice for Mail Production

Independent comparative tests show HP cartridges outperform refill suppliers in reliability, print quality, yield and cost

PALO ALTO, Calif., Feb. 8, 2012 – An independent research and testing lab has reported that <u>HP Thermal Inkjet 2.5 Industrial</u> <u>Cartridges</u> may deliver significant savings compared to refill supplier cartridges because of less risk from downtime, cartridge failures, print quality issues, and low effective yields.

# Reliability and print quality matter

SpencerLab, which specializes in measuring printing system performance, published its findings in a new, <u>HP-sponsored study</u> available free online. The study compares the reliability, print quality, cost and yield of HP Thermal Inkjet 2.5 Industrial Cartridges against eight representative refill suppliers' cartridges. The study's findings reveal how reliability and print quality directly impact operational costs, productivity and customer satisfaction in schedule-driven mail production applications.

"After careful evaluation, we determined that downtime, waste, and customer satisfaction issues associated with reliability and quality problems offset any savings gained from the lower price of the tested refilled cartridges," said Catherine Fiasconaro, Vice President of Operations and Director of SpencerLab. "Given the operational structure of mail shops and the associated risks of these refill supplier cartridges, HP cartridges represent the cost-effective choice."

Two common areas of failure for refilled cartridges during testing were "dead on arrival" cartridges that failed to print out-of-the-box or had visible leakage upon receipt, and early failure cartridges that printed less than one percent of the expected output before failing.

In total, the refilled cartridges experienced an average failure rate of 7.5 percent, although some suppliers exhibited failure rates as high as 13

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percent. In contrast, *SpencerLab* tested 150 HP cartridges during the same time period without a single failure.

In the study, HP cartridges also provided the best and most consistent overall print quality. Many of the print quality issues observed in the refilled cartridge output included text blurring, bleed into adjacent areas, loss of detail and ghosting.

"Today's mail shops face competitive pressure to provide cost-effective, high-quality printing, but in the search to cut costs, many are assuming unnecessary risk," said Kathy Tobin, vice president and general manager, Specialty Printing Systems, HP. "If jobs have to be repeated because the overall print quality is poor, a few dollars saved up front in buying refill cartridges ends up costing much more with eroded customer confidence and the loss of postal agency discounts due to unreadable codes."

### Price does not determine value

According to the study, ink costs average approximately two percent of total mail shop costs for completing a job<sup>(1)</sup> and have less impact on overall expenses than factors such as yield and reliability. Because mail shops commonly use four-cartridge arrays, it can take time to notice readability issues if only one cartridge fails, allowing failure-related problems to quickly multiply. This can result in further waste, downtime and expense.

More information about *SpencerLab* is available at <a href="https://www.spencerlab.com">www.spencerlab.com</a>. More information about HP thermal inkjet addressing and imprinting solutions is available at <a href="https://www.hp.com/go/oeminkjet">www.hp.com/go/oeminkjet</a> or through the HP Graphic Arts Twitter feed, <a href="https://www.twitter.com/hpgraphicarts">www.twitter.com/hpgraphicarts</a>.

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(1) SpencerLab testing based on sales price/piece of \$0.08 for letter-sized self-mailer, 7500 – 10,000 piece average job

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